



1. Assemble the filter rack per figure 1 using the screws provided.
2. Remove the blower access door.
3. Slide the rack into the opening until the back angle touches the interior partition. (Figure 2)
4. Push the rack against the exterior wall of the unit, taking care to keep the bottom opening of the filter rack above the bottom lip of the unit. (Figure 3)
5. From the inside of the unit screw the filter rack to the side of the machine using the holes in the filter rack flange as a guide, taking care not to strip them.
6. Remove the screws and reinsert them from the outside of the unit through the holes in the filter rack.
7. Install a 20X25X2 filter.
8. Reattach the blower access panel.

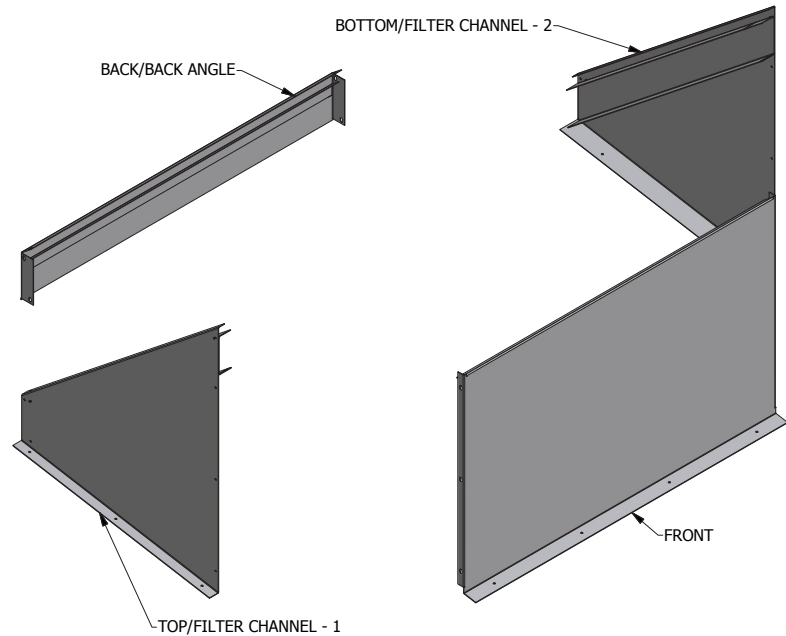


Figure 1



Figure 2



Figure 3

### Parts List

- 12 - Sheet metal screws
- 4 - Filter rack sides
- 1- Installation instructions