General Safety Considerations

English

Français

Español

For outdoor unit

1. General Safety Considerations

1-1 About the documentation

- The original documentation is written in English. All other languages are translations.
- The precautions described in this document cover very important topics, follow them carefully.
- The installation of the system, and all activities described in the installation manual and in the installer reference guide MUST be performed by an authorized installer.

1-1-1 Meaning of warnings and symbols

DANGER
Indicates a situation that results in death or serious injury.

DANGER: RISK OF ELECTROCUTION
Indicates a situation that could result in electrocution.

DANGER: RISK OF BURNING
Indicates a situation that could result in burning because of extreme hot or cold temperatures.

DANGER: RISK OF EXPLOSION
Indicates a situation that could result in explosion.

WARNING
Indicates a situation that could result in death or serious injury.

WARNING: FLAMMABLE MATERIAL

CAUTION
Indicates a situation that could result in minor or moderate injury.

NOTICE
Indicates a situation that could result in equipment or property damage.

INFORMATION
Indicates useful tips or additional information.

Symbols used on the unit:

Symbol	Explanation
	Before installation, read the installation and operation manual, and the wiring instruction sheet.
	Before performing maintenance and service tasks, read the service manual.
	For more information, see the installer and user reference guide.
	The unit contains rotating parts. Be careful when servicing or inspecting the unit.

Symbols used in the documentation:

Symbol	Explanation
	Indicates a figure title or a reference to it. **Example:** "1–3 Figure title" means "Figure 3 in chapter 1".
	Indicates a table title or a reference to it. **Example:** "1–3 Table title" means "Table 3 in chapter 1".

1-2 For the user

WARNING
If you are NOT sure how to operate the unit, contact your installer.

WARNING
This appliance is not intended for use by persons, including children, with reduced physical, sensory or mental capabilities, or lack of experience and knowledge, unless they have been given supervision or instruction concerning use of the appliance by a person responsible for their safety.

Children should be supervised to ensure that they do not play with the appliance.

Cleaning and user maintenance must not be carried out by children without supervision.

WARNING
To prevent electrical shocks or fire:

- Do NOT rinse the unit.
- Do NOT operate the unit with wet hands.
- Do NOT place any objects containing water on the unit.

CAUTION

- Do NOT place any objects or equipment on top of the unit.
- Do NOT sit, climb or stand on the unit.

1-3 For the installer

1-3-1 General

If you are NOT sure how to install or operate the unit, contact your dealer.

The manual contains specific information about the required qualification of the working personnel for maintenance, service and repair operations.

Every working procedure that affects safety should only be carried out by competent persons.

Examples for such working procedures are:
- Breaking into the refrigerating circuit
- Opening of sealed components
- Opening of ventilated enclosures

DANGER: RISK OF BURNING
- Do NOT touch the refrigerant piping, water piping or internal parts during and immediately after operation. It could be too hot or too cold. Give it time to return to normal temperature. If you must touch it, wear protective gloves.
- Do NOT touch any accidental leaking refrigerant.

WARNING

Improper installation or attachment of equipment or accessories could result in electrical shock, short-circuit, leaks, fire or other damage to the equipment. Only use accessories, optional equipment and spare parts made or approved by Daikin.

WARNING

Make sure installation, testing and applied materials comply with applicable legislation (on top of the instructions described in the Daikin documentation).

CAUTION

Wear adequate personal protective equipment (protective gloves, safety glasses,…) when installing, maintaining or servicing the system.

WARNING

Tear apart and throw away plastic packaging bags so that nobody, especially children, can play with them. Possible risk: suffocation.

WARNING

Provide adequate measures to prevent that the unit can be used as a shelter by small animals. Small animals that make contact with electrical parts can cause malfunctions, smoke or fire.

CAUTION

Do NOT touch the air inlet or aluminum fins of the unit.

CAUTION
- Do NOT place any objects or equipment on top of the unit.
- Do NOT sit, climb or stand on the unit.

NOTICE

Works executed on the outdoor unit are best done under dry weather conditions to avoid water ingress.

In accordance with the applicable legislation, it might be necessary to provide a logbook with the product containing at least: information on maintenance, repair work, results of tests, stand-by periods,…

Also, at least, following information MUST be provided at an accessible place at the product:

- Instructions for shutting down the system in case of an emergency
- Name and address of fire department, police and hospital
- Name, address and day and night telephone numbers for obtaining service
- UL60335-2-40 provides the necessary guidance for this logbook.

That after completion of field piping for split systems, the field pipework should be pressure tested with an inert gas and then vacuum tested prior to refrigerant charging, according to the following requirements:

- The minimum test pressure for the low side of the system should be the low side maximum allowable pressure and the minimum test pressure for the high side of the system should be the high side maximum allowable pressure, unless the high side of the system cannot be isolated from the low side of the system, in which case the entire system should be pressure tested to the low side maximum allowable pressure.
- The test pressure after removal of the pressure source should be maintained for at least 1 hour with no decrease of pressure indicated by the test gauge, with test gauge resolution not exceeding 5% of the test pressure.
- During the evacuation test, after achieving a vacuum level equal to or less than the vacuum level specified in the manual, the refrigeration system should be isolated from the vacuum pump and the pressure should not rise above 1500 microns within 10 minutes. The vacuum pressure level is specified in the manual, and should be less than 500 microns, or the value required for compliance with national and local codes and standards, which may vary between residential, commercial, and industrial buildings.

1-3-2 Installation site

- Provide sufficient space around the unit for servicing and air circulation as outlined in the unit installation manual.
- Make sure the installation site can withstand the weight and vibrations of the unit.
- Make sure the area is well-ventilated. Do NOT block any ventilation openings.
- Make sure the unit is level.

Do NOT install the unit in the following places:

- Potentially explosive atmospheres.
- Places where there is machinery that emits electromagnetic waves. Electromagnetic waves may disturb the control system, and cause malfunction of the equipment.
- Places where there is a risk of fire due to the leakage of flammable gases (example: thinner or gasoline), carbon fiber, or ignitable dust.
- Places where corrosive gas (example: sulfurous acid gas) is produced. Corrosion of copper pipes or soldered parts may cause the refrigerant to leak.

Instructions for equipment using R32 refrigerant

WARNING: FLAMMABLE MATERIAL

The refrigerant inside this unit is mildly flammable.

WARNING

- Do NOT pierce or burn.
- Do NOT use means to accelerate the defrosting process or to clean the equipment, other than those recommended by the manufacturer.
- Be aware that R32 refrigerant does NOT contain an odor.

WARNING

The appliance should be stored so as to prevent mechanical damage and in a well-ventilated room without continuously operating ignition sources (example: open flames, an operating gas appliance or an operating electric heater), and the room size should be as specified.
(Refer to the General Safety Considerations supplied with the indoor unit.)

WARNING

Ventilated area

Ensure that the area is in the open or that it is adequately ventilated before breaking into the system or conducting any hot work. A degree of ventilation should continue during the period that the work is carried out. The ventilation should safely disperse any released refrigerant and preferably expel it externally into the atmosphere.

WARNING

Make sure installation, servicing, maintenance and repair comply with instructions from Daikin and with applicable legislation (for example national gas regulations) and are executed only by authorized persons.

WARNING

If one or more rooms are connected to the unit using a duct system, make sure:

- There are no operating ignition sources (example: open flames, an operating gas appliance or an operating electric heater) if the floor area is small. (Refer to the General Safety Considerations supplied with the indoor unit.)
- No auxiliary devices, which may be potential ignition sources, are installed in the duct work (example: hot surfaces with a temperature exceeding 158°F and electric switching devices).
- Only auxiliary devices approved by the manufacturer are used in the duct work.
- An air inlet or outlet is connected directly with a room by ducting. Do NOT use spaces such as a false ceiling as a duct for the air inlet or outlet.

CAUTION

Do NOT use potential sources of ignition in searching for or detection of refrigerant leaks.

NOTICE

- Do NOT re-use joints which have been used already.
- Joints made during installation between parts of the refrigerant system should be accessible for maintenance purposes.

NOTICE

- Precautions should be taken to avoid excessive vibration or pulsation of refrigeration piping.
- Protection devices, piping and fittings should be protected as much as possible against adverse environmental effects.
- Provisions should be made for expansion and contraction of long sections of piping.
- Piping in refrigerating systems should be designed and installed so that the likelihood of hydraulic shock damaging the system is minimized.
- The indoor equipment and pipes should be securely mounted and guarded so that accidental rupture of equipment or pipes cannot occur from events such as moving furniture or reconstruction activities.

Installation space requirements

WARNING

If appliances contain R32 refrigerant, the floor area of the room in which the appliances are installed, operated and stored MUST be larger than the minimum floor area. (Refer to the General Safety Considerations supplied with the indoor unit.) This applies to:

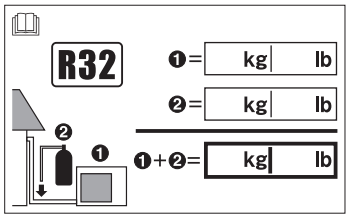
- Indoor units
- Outdoor units installed or stored indoors (e.g. yard, garage, machinery room)
- Pipework in unventilated spaces

NOTICE

- Pipework should be protected from physical damage.
- Installation of pipework should be kept to a minimum.

To determine the minimum floor area

1. Determine the total refrigerant charge in the system (= ❶ factory refrigerant charge + ❷ additional refrigerant amount charged).



2. Use the table and graph of the General Safety Considerations supplied with the indoor unit to determine the minimum required floor area.

1-3-3 Refrigerant

If applicable, see the installation manual or installer reference guide of your application for more information.

NOTICE

Make sure refrigerant piping installation complies with applicable legislation. UL60335-2-40 is the applicable standard.

NOTICE

Make sure the field piping and connections are NOT subjected to stress.

WARNING

During tests, NEVER pressurize the product with a pressure higher than the maximum allowable pressure (as indicated on the nameplate of the unit).

WARNING

Take sufficient precautions in case of refrigerant leakage. If refrigerant gas leaks, ventilate the area immediately.

Possible risks:

- Excessive refrigerant concentrations in a closed room can lead to oxygen deficiency.
- In case of R410A or R32 refrigerant: Toxic gas might be produced if refrigerant gas comes into contact with fire.
- In case of CO_2 refrigerant: Refrigerant gas is toxic in high concentrations.

DANGER: RISK OF EXPLOSION

Pump down – Refrigerant leakage. If you want to pump down the system, and there is a leak in the refrigerant circuit:

- Do NOT use the unit's automatic pump down function, with which you can collect all refrigerant from the system into the outdoor unit. **Possible consequence:** Self-combustion and explosion of the compressor because of air going into the operating compressor.
- Use a separate recovery system so that the unit's compressor does NOT have to operate.

WARNING

ALWAYS recover the refrigerant. Do NOT release them directly into the environment. Use a vacuum pump to evacuate the installation.

Ensure that the outlet for the vacuum pump is not close to any potential ignition sources and that ventilation is available.

WARNING: RISK OF FIRE.

- Flammable refrigerant used. To be repaired only by trained service personnel. Do NOT puncture refrigerant tubing.
- Dispose of properly in accordance with federal or local regulations. Flammable refrigerant used.
- Flammable refrigerant used. Consult repair manual/ owner's guide before attempting to service this product. All safety precautions must be followed.
- Risk of fire due to flammable refrigerant used. Follow handling instructions carefully in compliance with national regulations.

NOTICE

- After all the piping has been connected, make sure there are no gas leaks. Use nitrogen to perform gas leak detection.
- Under no circumstances should potential sources of ignition be used in the searching for or detection of refrigerant leaks. A halide torch (or any other detector using a naked flame) should not be used.
- If a leak is suspected, all naked flames should be removed/extinguished.
- The field-made refrigerant joints indoors should be tightness tested according to the following requirements: The test method should have a sensitivity of 5 grams per year of refrigerant or better under a pressure of at least 0.25 times the maximum allowable pressure. No leak should be detected.

NOTICE

- To avoid compressor breakdown, do NOT charge more than the specified amount of refrigerant.
- Extreme care should be taken not to overfill the REFRIGERATING SYSTEM.
- Prior to recharging the system, it should be pressure-tested with the appropriate purging gas.
- The system should be leak-tested on completion of charging but prior to commissioning.
- A follow-up leak test should be carried out prior to leaving the site.
- When the refrigerant system is to be opened, refrigerant MUST be treated according to the applicable legislation.

WARNING

Make sure there is no oxygen in the system. Refrigerant may only be charged after performing a leak test and vacuum drying.

Possible consequence: Self-combustion and explosion of the compressor because of oxygen going into the operating compressor.

- In case recharge is required, see the nameplate of the unit. It states the type of refrigerant and necessary amount.
- The unit is factory charged with refrigerant, but depending on pipe sizes and pipe lengths some systems require additional charging of refrigerant.
- Only use tools exclusively for the refrigerant type used in the system. This to ensure pressure resistance and prevent foreign materials from entering into the system.
  Ensure that contamination of different refrigerants does not occur when using charging equipment.
  Hoses or lines shall be as short as possible to minimize the amount of refrigerant contained in them.
- Charge the liquid refrigerant as follows:

If	Then
A siphon tube is present (i.e., the cylinder is marked with “Liquid filling siphon attached”)	Charge with the cylinder upright. 
A siphon tube is NOT present	Charge with the cylinder upside down. 

- Open refrigerant cylinders slowly.
- Charge the refrigerant in liquid form. Adding it in gas form may prevent normal operation.

CAUTION

When the refrigerant charging procedure is done or when pausing, close the valve of the refrigerant tank immediately. If the valve is NOT closed immediately, remaining pressure might charge additional refrigerant.
Possible consequence: Incorrect refrigerant amount.

1-3-4 Electrical

DANGER: RISK OF ELECTROCUTION

- Turn OFF all power supplies before removing the switch box cover, connecting electrical wiring, or touching electrical parts.
- Disconnect the power supply for more than 1 minute, and measure the voltage at the terminals of main circuit capacitors or electrical components before servicing. The voltage MUST be less than 50V DC before you can touch electrical components. For the location of the terminals, see the wiring diagram.
- Do NOT touch electrical components with wet hands.
- Do NOT leave the unit unattended when the service cover is removed.

WARNING

If NOT factory installed, a main switch or other means for disconnection, having a contact separation in all poles providing full disconnection under overvoltage category III conditions, MUST be installed in the fixed wiring.

WARNING

- ONLY use copper wires.
- Make sure the field wiring complies with the applicable legislation.
- All field wiring MUST be performed in accordance with the wiring diagram supplied with the product.
- NEVER squeeze bundled cables and make sure they do NOT come in contact with the piping and sharp edges. Make sure no external pressure is applied to the terminal connections.
- Make sure to check that cabling will not be subject to wear, corrosion, excessive pressure, vibration, sharp edges or any other adverse environmental effects. The check take into account the effects of aging or continual vibration from sources such as compressors or fans.
- Make sure to install ground wiring. Do NOT ground the unit to a utility pipe, surge absorber, or telephone ground. Incomplete grounding may cause electrical shock.
- Ensure that the REFRIGERATING SYSTEM is grounded prior to charging the system with refrigerant.
- Make sure to use a dedicated power circuit. NEVER use a power supply shared by another appliance.
- Make sure to install the required fuses or circuit breakers.
- Make sure to install a ground leakage protector where required by local codes. Failure to do so may cause electrical shock or fire.
- When installing the ground leakage protector, make sure it is compatible with the inverter (resistant to high frequency electric noise) to avoid unnecessary opening of the ground leakage protector.

CAUTION

- When connecting the power supply: connect the ground cable first, before making the current-carrying connections.
- When disconnecting the power supply: disconnect the current-carrying cables first, before separating the ground connection.
- The length of the conductors between the power supply stress relief and the terminal block itself must be such that, in case the power supply is pulled loose from the stress relief, the current-carrying wires become taut before the ground wire becomes taut.

NOTICE

Precautions when laying power wiring:



- Do NOT connect wiring of different thicknesses to the power terminal block (slack in the power wiring may cause abnormal heat).
- When connecting wiring which is the same thickness, do as shown in the figure above.
- For wiring, use the designated power wire and connect firmly, then secure to prevent outside pressure being exerted on the terminal board.
- Use an appropriate screwdriver for tightening the terminal screws. A screwdriver with a small head will damage the screw heads and make proper tightening impossible.
- Over-tightening the terminal screws may break them.
- This appliance incorporates an earth connection for functional purposes only.

Install power cables at least 3.3ft away from televisions or radios to prevent interference. Depending on the radio waves, a distance of 3.3ft may not be sufficient.

WARNING

- After finishing the electrical work, confirm that each electrical component and terminal inside the electrical components box is connected securely.
- Make sure all covers are closed before starting up the unit.

1-3-5 Disposal

When removing refrigerant from a system, either for servicing or decommissioning, it is recommended good practice that all refrigerant is removed safely.

- When transferring refrigerant into cylinders, ensure that only appropriate refrigerant recovery cylinders are employed.
- Ensure that the correct number of cylinders for holding the total system charge is available.
- Ensure that all cylinders to be used are designated for the recovered refrigerant and labelled for that refrigerant (i. e. special cylinders for the recovery of refrigerant).
- Cylinders should be complete with pressure-relief valve and associated shut-off valves in good working order.
- Empty recovery cylinders should be evacuated and, if possible, cooled before recovery occurs.
- The recovery equipment should be in good working order with a set of instructions concerning the equipment that is at hand and should be suitable for the recovery of all appropriate refrigerants including, when applicable, FLAMMABLE REFRIGERANT.
- In addition, a set of calibrated weighing scales should be available and in good working order.
- Hoses should be complete with leak-free disconnect couplings and in good condition.
- Before using the recovery machine, check that it is in satisfactory working order, has been properly maintained and that any associated electrical components are sealed to prevent ignition in the event of a refrigerant release.
- Consult the manufacturer if in doubt.
- The recovered refrigerant should be returned to the refrigerant supplier in the correct recovery cylinder, and the relevant waste transfer note should be arranged.
- Do not mix refrigerants in recovery units and especially not in cylinders.
- If compressors or compressor oils are to be removed, ensure that they have been evacuated to an acceptable level to make certain that flammable refrigerant does not remain within the lubricant. The compressor body shall not be heated by an open flame or other ignition sources to accelerate this process. When oil is drained from a system, it shall be carried out safely.
- The evacuation process should be carried out prior to returning the compressor to the suppliers.
- Only electric heating of the compressor body should be employed to accelerate this process.
- When oil is drained from a system, oil drainage should be carried out safely.

1-4 Glossary

Your dealer
Sales distributor for the product.

Authorized installer
Technically skilled person who is qualified to install the product.

User
Person who is owner of the product and/or operates the product.

Applicable legislation
All international, national and local directives, laws, regulations and/or codes that are relevant and applicable for a certain product or domain.

Service company
Qualified company which can perform or coordinate the required service on the product.

Installation manual
Instruction manual specified for a certain product or application, explaining how to install, configure and maintain it.

Operation manual
Instruction manual specified for a certain product or application, explaining how to operate it.

Maintenance instructions
Instruction manual specified for a certain product or application, which explains (if relevant) how to install, configure, operate and/or maintain the product or application.

Accessories
Labels, manuals, information sheets and pieces of equipment that are delivered with the product and that need to be installed according to the instructions in the accompanying documentation.

Equipment sold separately
Equipment made or approved by Daikin that can be combined with the product according to the instructions in the accompanying documentation.

Field supply
Equipment NOT made by Daikin that can be combined with the product according to the instructions in the accompanying documentation.

MEMO

Our continuing commitment to quality products may mean a change in specifications without notice.
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The two-dimensional code
is a manufacturing code.

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