# EHK ELECTRIC HEAT KITS INSTALLATION INSTRUCTIONS

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Only personnel that have been trained to install, adjust, service or repair(hereinafter, "service") the equipment specified in this manual should service the equipment. The manufacturer will not be responsible for any injury or property damage arising from improper service or service procedures. If you service this unit, you assume responsibility for any injury or property damage which may result. In addition, in jurisdictions that require one or more licenses to service the equipment specified in this manual, only licensed personnel should service the equipment. Improper installation, adjustment, servicing or repair of the equipment specified in this manual, or attempting to install, adjust, service or repair the equipment specified in this manual without proper training may result in product damage, property damage, personal injury or death.



### Description

The following installation instructions supplement is for the EHK heater kits for installation in the following models:

### DBC180, DBC240 & DBC300

These instructions should be used only as a supplement to the installation instructions provided with the above units.



DISCONNECT ALL POWER BEFORE SERVICING OR INSTALLING THIS UNIT. MULTIPLE POWER SOURCES MAY BE PRESENT. FAILURE TO DO SO MAY CAUSE PROPERTY DAMAGE, PERSONAL INJURY OR DEATH.





To avoid possible personal injury, use extreme caution if using power tools to remove the small breaker mounting brackets. The brackets may quickly rotate and cause injury.

- 1. Disconnect all power to the unit.
- 2. Remove control box door.
- 3. Remove filter door.

4. Remove heat access door.



Figure 1

- 5. Remove EHK Heater Kit from box. Orient the heater element bracket as shown in Figure 2.
- 6. Install heater kit in opening using screws and align with mounting plate holes. Ensure that the other side of the heater kit is resting on the support channel.



Figure 2





#### Figure 3

- 7. Route the EHK yellow, black and red wires through the hole in the blower deck and into the control box as shown in Figure 4.
- 8. Connect EHK wires to the single point wire kit as shown in Figure 4.





- 12. Set minimum CFM for unit based on Appendix B, Minimum Airflow for Electric Heat Table. See unit literature for instructions on how to change fan CFM.
- 13. Install control box door, filter and heat access door.
- 14. Reconnect power.
- 15. Test unit to ensure it is functioning properly.

DETAIL A





- 9. Locate the 9-pin harness in the unit and remove and discard the empty male plug if so equipped.
- 10. Connect the 9-pin plug from the unit to the 9-pin plug in the heater kit.
- 11. Remove 3 amp fuse from time delay control board, located in control box. Replace with 5 amp fuse included in heater kit.

### APPENDIX A BLOWER PERFORMANCE DATA BELT DRIVE - STANDARD

DBC180 STANDARD BELT DRIVE (includes 2 speed models at high speed)

	TURNS OPEN													
ESP, IN H <sub>2</sub> O	0		1	2 3		4	4		5		6			
	CFM	BHP	CFM	BHP	CFM	BHP	CFM	BHP	CFM	BHP	CFM	BHP	CFM	BHP
0.2											7203	2.18	6718	1.94
0.4							7306	2.54	6777	2.14	6257	1.80	5711	1.66
0.6			7477	2.97	6899	2.51	6323	2.10	5716	1.72	5103	1.39		
0.8	7112	2.96	6467	2.46	5795	2.01	5101	1.61						
1.0	5983	2.38	5190	1.89										
1.2	4426	1.71												

#### DBC240 STANDARD BELT DRIVE (includes 2 speed models at high speed)

	TURNS OPEN													
ESP, IN H <sub>2</sub> O	0		1		4	2	3	3 4		5		6		
	CFM	BHP	CFM	BHP	CFM	BHP	CFM	BHP	CFM	BHP	CFM	BHP	CFM	BHP
0.2													9664	4.05
0.4									9570	4.08	9197	3.82	8702	3.51
0.6							9038	3.82	8460	3.46	7949	3.14		
0.8			8171	2.93	7630	3.70	7068	2.79						
1.0			7901	2.85	7203	3.42								
1.2	7344	4.35												

#### DBC300 STANDARD BELT DRIVE (includes 2 speed models at high speed)

	TURNS OPEN													
ESP, IN H <sub>2</sub> O	0		1		2		3		4		5		6	
1120	CFM	BHP	CFM	BHP	CFM	BHP	CFM	BHP	CFM	BHP	CFM	BHP	CFM	BHP
0.2							10369	5.07	9748	4.41	9191	3.82	8683	3.28
0.4			10802	6.00	10125	5.30	9484	4.62	8905	4.01	8386	3.46	7913	2.95
0.6	10519	6.20	9821	5.47	9193	4.81	8599	4.18	8062	3.61	7582	3.10	7143	2.63
0.8	9482	5.60	8839	4.93	8261	4.32	7714	3.74	7220	3.21	6777	2.74		
1.0	8446	5.01	7857	4.39	7329	3.83	6829	3.30						
1.2	7409	4.41	6876	3.85										

#### Notes:

High static airflow requires installation of high static kit.

Unit factory shipped with sheave set at 2.5 turns open.

Air flow table represent dry coil with filters installed; SCFM correction factor for wet coil is 4%.

### APPENDIX B MINIMUM AIRFLOW FOR ELECTRIC HEAT

UNIT	HEATER KIT MODEL NUMBER	MINIMUM CFM DOWNSHOT	HEATER KIT MODEL NUMBER	MINIMUM CFM DOWNSHOT	HEATER KIT MODEL NUMBER	MINIMUM CFM DOWNSHOT
	EHK3-31	5250	EHK4-31	5250	EHK7-31	5250
15 TON	EKK3-46	5250	EKK4-46	5250	EHK7-46	5250
	EHK3-60	5250	EHK4-60	5250	EHK7-60	5250
	EHK3-31	7000	EHK4-31	7000	EHK7-31	7000
20 TON	EHK3-46	7000	EHK4-46	7000	EHK7-46	7000
& 25 TON	EHK3-60	7000	EHK4-60	7000	EHK7-60	7000
	EHK3-75	7000	EHK4-75	7000	EHK7-75	7000

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